

**LISTING OF CLAIMS:**

The present listing of claims replaces all prior listings or versions of claims in the present application.

1. (Currently Amended) A copper alloy,  
consisting essentially of Cu: 69 to 88 mass%, Si: 2 to 5 mass%, Zr: 0.0005 to 0.04 mass%, P: 0.01 to 0.25 mass%, and Zn: the balance;

having relation of, in terms of a content of an element a, [a] mass%,  $f_0 = [\text{Cu}] - 3.5[\text{Si}] - 3[\text{P}] = 61$  to 71,  $f_1 = [\text{P}]/[\text{Zr}] = 0.7$  to 200,  $f_2 = [\text{Si}]/[\text{Zr}] = 75$  to 5000, and  $f_3 = [\text{Si}]/[\text{P}] = 12$  to 240;

forming a metal structure that contains  $\alpha$  phase and, one or more additional phases selected from the group consisting of (i) K phase and/or, (ii)  $\gamma$  phase, and (iii) K phase and  $\gamma$  phase, and having relation of, in terms of a content of a phase b, [b]%, in an area rate,  $f_4 = [\alpha] + [\gamma] + [\text{K}] \geq 85$  and  $f_5 = [\gamma] + [\text{K}] + 0.3[\mu] - [\beta] = 5$  to 95; and

having an average grain diameter of 200  $\mu\text{m}$  or less in a macrostructure when melted and solidified.

2. (Currently Amended) The copper alloy as claimed in claim 1,  
additionally containing at least one component selected from Pb: 0.005 to 0.45 mass%, Bi: 0.005 to 0.45 mass%, Se: 0.03 to 0.45 mass%, and Te: 0.01 to 0.45 mass%;

having relation of, in terms of the content of the element a, [a] mass%,  $f_0 = [\text{Cu}] - 3.5[\text{Si}] - 3[\text{P}] + 0.5([\text{Pb}] + 0.8([\text{Bi}] + [\text{Se}]) + 0.6[\text{Te}]) = 61$  to 71,  $f_1 = [\text{P}]/[\text{Zr}] = 0.7$  to 200,  $f_2 = [\text{Si}]/[\text{Zr}] = 75$  to 5000,  $f_3 = [\text{Si}]/[\text{P}] = 12$  to 240,  $f_6 = [\text{Cu}] - 3.5[\text{Si}] - 3[\text{P}] + 3([\text{Pb}] + 0.8([\text{Bi}] + [\text{Se}]) + 0.6[\text{Te}])^{1/2} \geq 62$ , and  $f_7 = [\text{Cu}] - 3.5[\text{Si}] - 3[\text{P}] - 3([\text{Pb}] + 0.8([\text{Bi}] + [\text{Se}]) + 0.6[\text{Te}])^{1/2} \leq 68.5$ , wherein  $-\{[a] = 0$  as to a non-contained element a);

forming the metal structure that contains  $\alpha$  phase and; one or more additional phases selected from the group consisting of (i) K phase, (ii)  $\gamma$  phase, and (iii) K phase and  $\gamma$  phase~~K phase and/or  $\gamma$  phase~~, and having relation of, in terms of the content of the phase b, [b]%, in an area rate,  $f4 = [\alpha] + [\gamma] + [K] \geq 85$  and  $f5 = [\gamma] + [K] + 0.3[\mu] - [\beta] = 5$  to 95, wherein ~~-(b)~~  $= 0$  as to a non-contained phase b); and

having an average grain diameter of 200  $\mu\text{m}$  or less in a macrostructure when melted and solidified.

3. (Currently Amended) The copper alloy as claimed in claim 1,  
additionally containing at least one component selected from Sn: 0.05 to 1.5 mass%,  
As: 0.02 to 0.25 mass% and Sb: 0.02 to 0.25 mass%;

having relation of, in terms of the content of the element a, [a] mass%,  $f0 = [\text{Cu}] - 3.5[\text{Si}] - 3[\text{P}] - 0.5([\text{Sn}] + [\text{As}] + [\text{Sb}]) = 61$  to 71,  $f1 = [\text{P}]/[\text{Zr}] = 0.7$  to 200,  $f2 = [\text{Si}]/[\text{Zr}] = 75$  to 5000, and  $f3 = [\text{Si}]/[\text{P}] = 12$  to 240, wherein ~~-(a)~~  $= 0$  as to a non-contained element a);

forming the metal structure that contains  $\alpha$  phase and; one or more additional phases selected from the group consisting of (i) K phase, (ii)  $\gamma$  phase, and (iii) K phase and  $\gamma$  phase~~K phase and/or  $\gamma$  phase~~, and having relation of, in terms of the content of the phase b, [b]%, in an area rate,  $f4 = [\alpha] + [\gamma] + [K] \geq 85$  and  $f5 = [\gamma] + [K] + 0.3[\mu] - [\beta] = 5$  to 95, wherein ~~-(b)~~  $= 0$  as to a non-contained phase b); and

having an average grain diameter of 200  $\mu\text{m}$  or less in a macrostructure when melted and solidified.

4. (Currently Amended) The copper alloy as claimed in claim 2,

additionally containing at least one component selected from Sn: 0.05 to 1.5 mass%,  
As: 0.02 to 0.25 mass% and Sb: 0.02 to 0.25 mass%;

having relation of, in terms of the content of the element a,  $[a]$  mass%,  $f0 = [Cu] - 3.5[Si] - 3[P] + 0.5([Pb] + 0.8([Bi] + [Se]) + 0.6[Te]) - 0.5([Sn] + [As] + [Sb]) = 61$  to 71,  $f1 = [P]/[Zr] = 0.7$  to 200,  $f2 = [Si]/[Zr] = 75$  to 5000,  $f3 = [Si]/[P] = 12$  to 240,  $f6 = [Cu] - 3.5[Si] - 3[P] + 3([Pb] + 0.8([Bi] + [Se]) + 0.6[Te])^{1/2} \geq 62$ , and  $f7 = [Cu] - 3.5[Si] - 3[P] - 3([Pb] + 0.8([Bi] + [Se]) + 0.6[Te])^{1/2} \leq 68.5$ , wherein  $\{[a] = 0$  as to the non-contained element a);

forming the metal structure that contains  $\alpha$  phase and one or more additional phases selected from the group consisting of (i) K phase, (ii)  $\gamma$  phase, and (iii) K phase and  $\gamma$  phase; ~~K phase and/or  $\gamma$  phase~~, and having relation of, in terms of the content of the phase b,  $[b]\%$ , in an area rate,  $f4 = [\alpha] + [\gamma] + [K] \geq 85$  and  $f5 = [\gamma] + [K] + 0.3[\mu] - [\beta] = 5$  to 95, wherein  $\{[b] = 0$  as to the non-contained phase b); and

having an average grain diameter of 200  $\mu m$  or less in a macrostructure when melted and solidified.

5. (Currently Amended) The copper alloy as claimed in ~~any one of~~ claims 1 to 4, additionally containing at least one component selected from Al : 0.02 to 1.5 mass%, Mn : 0.2 to 4 mass%, and Mg : 0.001 to 0.2 mass%;

having relation of, in terms of the content of the element a,  $[a]$  mass%,  $f0 = [Cu] - 3.5[Si] - 3[P] + 0.5([Pb] + 0.8([Bi] + [Se]) + 0.6[Te]) - 0.5([Sn] + [As] + [Sb]) - 1.8[Al] + 2[Mn] + [Mg] = 61$  to 71,  $f1 = [P]/[Zr] = 0.7$  to 200,  $f2 = [Si]/[Zr] = 75$  to 5000, and  $f3 = [Si]/[P] = 12$  to 240, wherein  $\{[a] = 0$  as to the non-contained element a);

forming the metal structure that contains  $\alpha$  phase and one or more additional phases selected from the group consisting of (i) K phase, (ii)  $\gamma$  phase, and (iii) K phase and  $\gamma$  phase;

~~K phase and/or  $\gamma$  phase~~, and having relation of, in terms of the content of the phase b, [b]%,  
in an area rate,  $f4 = [\alpha] + [\gamma] + [K] \geq 85$  and  $f5 = [\gamma] + [K] + 0.3[\mu] - [\beta] = 5$  to 95, wherein  
([b] = 0 as to the non-contained phase b); and

having an average grain diameter of 200  $\mu\text{m}$  or less in a macrostructure when melted  
and solidified.

6. (Currently Amended) The copper alloy as claimed in ~~any one of claims 2, 4 and 5~~,  
having relation of, between the content of the element a, [a] mass%, and the content  
of the phase b, [b]%, in an area rate,  $f8 = [\gamma] + [K] + 0.3[\mu] - [\beta] + 25([\text{Pb}] + 0.8([\text{Bi}] + [\text{Se}])$   
 $+ 0.6[\text{Te}])^{1/2} \geq 10$ , and  $f9 = [\gamma] + [K] + 0.3[\mu] - [\beta] - 25([\text{Pb}] + 0.8([\text{Bi}] + [\text{Se}]) + 0.6[\text{Te}])^{1/2} \leq$   
70, wherein -([a] = [b] = 0 as to the non-contained element a and phase b).

7. (Currently Amended) The copper alloy as claimed in ~~any one of claims 1 to 6~~,  
wherein, when any one of Fe and Ni is contained as an inevitable impurity, a content  
of any one of Fe and Ni is less than 0.3 mass%; and when Fe and Ni are contained as an  
inevitable impurity, a total content of Fe and Ni is less than 0.35 mass%.

8. (Currently Amended) The copper alloy as claimed in ~~any one of claims 1 to 7~~,  
wherein, when melted and solidified, a primary crystal is the  $\alpha$  phase.

9. (Currently Amended) The copper alloy as claimed in ~~any one of claims 1 to 7~~,  
wherein, when melted and solidified, a peritectic reaction is generated.

10. (Currently Amended) The copper alloy as claimed in ~~any one of claims 1 to 7~~,

wherein, when melted and solidified, the copper alloy comprises a dendrite network having a divided crystalline structure, and further comprises a two-dimensional grain shape selected from the group consisting of a grain having any one of a circular shape, a non-circular shape near to the circular shape, an elliptical shape, a criss-cross shape, an acicular shape and a polygonal shape.

11. (Currently Amended) The copper alloy as claimed in ~~any one of claims 1 to 7,~~  
wherein, the  $\alpha$  phase of a matrix is finely divided, and at least one of the K and  $\gamma$   
phases are uniformly distributed in the matrix.

12. (Currently Amended) The copper alloy as claimed in ~~any one of claims 2, 4, 5~~  
~~and 7,~~  
wherein, when any one of Pb and Bi is contained, any one of Pb and Bi particles  
having a fine uniform size is uniformly distributed in a matrix.

13. (Currently Amended) The copper alloy as claimed in ~~any one of claims 1 to 12,~~  
having any one of a casting obtained in a casting process and a plastic worked material  
additionally performing plastic working on the casting at least once.

14. (Currently Amended) The copper alloy as claimed in claim 13,  
wherein, when the plastic worked material is cut by a lathe using a bite of a rake angle  
of  $-6^\circ$  and a nose radius of 0.4 mm under a condition of a cutting speed of 80 to 160 m/min,  
a cutting depth of 1.5 mm and a feed speed of 0.11 mm/rev., a generated cut chip is a cut  
worked material taking a small segment shape of a trapezoidal or triangular shape, and a tape  
or acicular shape having a length of 25 mm or less.

15. (Original) The copper alloy as claimed in claim 13,  
wherein, the casting is a wire, a rod, or a hollow bar cast by horizontal continuous casting, upward casting or up-casting.

16. (Original) The copper alloy as claimed in claim 13,  
wherein, the plastic worked material is a hot extruded material, a hot forged material or a hot rolled material.

17. (Currently Amended) The copper alloy as claimed in claim 13,  
wherein, the plastic worked material is a wire, a rod, or a hollow bar formed by stretching or cold drawing the casting, wherein the casting is a wire, a rod, or a hollow bar cast by horizontal continuous casting, upward casting or up-casting defined in claim 15.

18. (Currently Amended) The copper alloy as claimed in claim 13,  
wherein, the casting is a casting, a semi-melted casting, a semi-melted formed material, a molten metal forged material or a die cast formed material where at least dendrite network has the divided crystalline structure in a semi-melted state of a solid phase fraction of 30 to 80% and the two dimensional grain shape of the solid phase has any one of the circular shape, the non-circular shape near to the circular shape, the elliptical shape, the criss-cross shape, the acicular shape and the polygonal shape.

19. (Currently Amended) The copper alloy as claimed in claim 18,  
wherein, in the solid phase fraction of 60%, an average grain diameter of the solid phase is less than 150  $\mu\text{m}$ , and/or an average maximum length of the corresponding solid

phase is less than 200  $\mu\text{m}$ , or the average grain diameter of the solid phase is less than 150  $\mu\text{m}$  and an average maximum length of the corresponding solid phase is less than 200  $\mu\text{m}$ .

20. (Currently Amended) The copper alloy as claimed in claim 18 ~~or 19~~,  
wherein, the copper alloy is cast to a near net shape.

21. (Currently Amended) The copper alloy as claimed in ~~any one of claims 13 to 20~~,  
wherein, the copper alloy is a water-contact fitting used in contact with water at all  
times or temporally.

22. (Currently Amended) The copper alloy as claimed in claim 21,  
wherein the copper alloy forms is a nipple, a hose nipple, a socket, an elbow, a cheese,  
a plug, a bushing, a union, a joint, a flange, a stop valve, a strainer, a slith valve, a gate valve,  
a check valve, a glove valve, a diaphragm valve, a pinch valve, a ball valve, a needle valve, a  
miniature valve, a relief valve, a plug cock, a handle cock, a gland cock, a two-way cock, a  
three-way cock, a four-way cock, a gas cock, a ball valve, a safety valve, a relief valve, a  
pressure reducing valve, an electromagnetic valve, a steam trap, a tap water meter, a  
flowmeter, a hydrant, a water sprinkling faucet, a water stop faucet, a swing cock, a mixed  
faucet, a corporation faucet, a spout, a branch faucet, a check valve, a branch valve, a flash  
valve, a switch cock, a shower, a shower hook, a plug, a zarubo, a watering nozzle, a  
sprinkler, a heating pipe for a water heater, a heating pipe for a heat exchanger, a heating pipe  
for a boiler, a trap, a fireplug valve, a water supply port, an impeller, an impeller shaft or a  
pump case ~~or their constituent member~~.

23. (Currently Amended) The copper alloy as claimed in ~~any one of claims 13 to 20~~,

wherein, the copper alloy forms is a frictional engagement member performing relative movement in contact with water at all times or temporally.

24. (Currently Amended) The copper alloy as claimed in claim 23,  
wherein, the copper alloy forms is a gear, a sliding bush, a cylinder, a piston shoe, a bearing, a bearing part, a bearing member, a shaft, a roller, a rotary joint part, a bolt, a nut, or a screw shaft, ~~or their constituent member.~~

25. (Currently Amended) The copper alloy as claimed in ~~any one of claims 13 to 20,~~  
wherein, the copper alloy forms is a pressure sensor, a temperature sensor, a connector, a compressor part, a scroll compressor part, a high pressure valve, a valve open-close valve for an air conditioner, a carburetor part, a cable fixture, a mobile phone antenna part, or a terminal.

26. (Currently Amended) A method of producing a copper alloy as claimed in ~~any one of claims 1 to 25,~~  
wherein, in a casting process, Zr is added in a form of a copper alloy material containing Zr, and Zr is prevented from being added in a form of an oxide, ~~and/or a sulfide,~~  
or an oxide and a sulfide, when casting.

27. (Currently Amended) The method as claimed in claim 26,  
wherein, the copper alloy material containing Zr is a copper alloy that additionally contains at least one component selected from P, Mg, Al, Sn, Mn and B based on a Cu-Zr alloy and, a Cu-Zn-Zr alloy ~~or their alloy.~~